SEPTEMBER 28, 2009

TEST REPORT #209422

LSHM SERIES CONNECTOR TESTING

PART: LSHM-150-06.0-L-DV-A-N MATING PART: LSHM-150-06.0-L-DV-A-N

SAMTEC, INC.

APPROVED BY: ALICE HATHAWAY PROJECT ENGINEER CONTECH RESEARCH, INC.

alice Hashaway





REVISION HISTORY

DATE	REV. NO	DESCRIPTION	ENG.
9/25/2009	1.0	Initial Issue	АРН





CERTIFICATION

This is to certify that the LSHM series connector evaluation described herein was designed and executed by personnel of Contech Research, Inc. It was performed with the concurrence of Samtec, Inc. of New Albany, IN who was the test sponsor.

All equipment and measuring instruments used during testing were calibrated and traceable to NIST according to ISO 10012-1, ANSI/NCSL Z540-1 and MIL-STD-45662 as applicable.

All data, raw and summarized, analysis and conclusions presented herein are the property of the test sponsor. No copy of this report, except in full, shall be forwarded to any agency, customer, etc., without the written approval of the test sponsor and Contech Research.

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ALICE HATHAWAY
PROJECT ENGINEER
CONTECH RESEARCH, INC.

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SCOPE

To perform qualification testing on the LSHM series connector as manufactured and submitted by the test sponsor, Samtec, Inc.

APPLICABLE DOCUMENTS

- 1. Unless otherwise specified, the following documents of issue in effect at the time of testing performed form a part of this report to the extent as specified herein. The requirements of sub-tier specifications and/or standards apply only when specifically referenced in this report.
- 2. Samtec Test Plan: TC0929-2611 (LSHM) Test Plan
- 3. Standards: EIA Publication 364

TEST SAMPLES AND PREPARATION

1. The following test samples were submitted by the test sponsor, Samtec, Inc., for the evaluation to be performed by Contech Research, Inc.

Description

Part Number

- a) Connector (large board) LSHM-150-06.0-L-DV-A-N
- b) Mate (small board)
- LSHM-150-06.0-L-DV-A-N
- 2. Test samples were supplied assembled and terminated to test boards by the test sponsor. Specific test boards were supplied for the following tests:
 - LLCR, IR and DWV
 - Shock & Vibration, nanosecond event detection
- 3. Test leads were attached to the appropriate measurement areas of the test samples and applicable mating elements.
- 4. The test samples were tested in their 'as received' condition.
- 5. Unless otherwise specified in the test procedures used, no further preparation was used.
- 6. The mated test samples were secured via a stabilizing medium to maintain mechanical stability during testing, as noted in the specific test procedures.





TEST SELECTION

- 1. See Test Plan Flow Diagram, Figure #1, for test sequences used.
- 2. Test set ups and/or procedures which are standard or common are not detailed or documented herein provided they are certified as being performed in accordance with the applicable (industry or military) test methods, standards and/or drawings as specified in the detail specification.

SAMPLE CODING

- 1. All samples were coded. Mated test samples remained with each other throughout the test group/sequences for which they were designated. Coding was performed in a manner which remained legible for the test duration.
- 2. The test samples were coded in the following manner:

Seq A: Group A1 - A-A1-1, A-A1-2

Group A2 - A-A2-1, A-A2-2

Group A3 - A-A3-1, A-A3-2

Group B - A-B1-S2, A-B1-S3

Seq B: Group A1 - B-A-1, B-A-2, B-A-3, B-A-4, B-A-5,

B-A-6, B-A-7, B-A-8

Seq C: Group A - C-A-1, C-A-2, C-A-3, C-A-4, C-A-5,

C-A-6, C-A-7, C-A-8

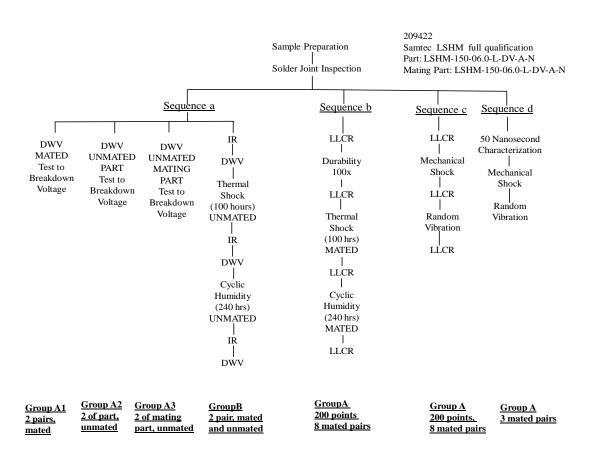
Seq D: Group A - D-A-1, D-A-2, D-A-3

Sample ID Key
Board number
Group
Seq



FIGURE #1

TEST PLAN FLOW DIAGRAM



IR : Insulation Resistance

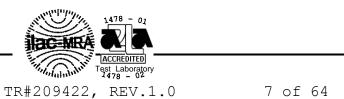
DWV : Dielectric Withstanding Voltage
LLCR : Low Level Circuit Resistance





	DATA SUMMARY	
TEST	REQUIREMENT	RESULTS
SEQUENCE A GROUP A1		
DWV, MATED PAIR	BREAKDOWN	920 VAC, 900 VAC
GROUP A2 DWV, UNMATED PART	BREAKDOWN	1000 VAC, 980 VAC
GROUP A3 DWV, UNMATED MATE	BREAKDOWN	1020 VAC, 1000 VAC
GROUP B	DIGITIO O III	1020 1110, 1000 1110
INITIAL IR, MATED PAIR IR, UNMATED DWV, MATED PAIR DWV, UNMATED	>5000 MEGOHMS	>50,000 MEGOHMS PASSED
POST THERMAL SHOCK THERMAL SHOCK IR, MATED PAIR IR, UNMATED DWV, MATED PAIR DWV, UNMATED	>5000 MEGOHMS	PASSED >50,000 MEGOHMS >50,000 MEGOHMS PASSED PASSED

POST CYCLIC HUMIDITY		
CYCLIC HUMIDITY	NO DAMAGE	PASSED
IR, MATED PAIR	>5000 MEGOHMS	15,000 MEGOHMS MIN
IR, UNMATED	>5000 MEGOHMS	>50,000 MEGOHMS
DWV, MATED PAIR	675 VAC	PASSED
DWV, UNMATED	675 VAC	PASSED





DATA SUMMARY

TEST	REQUIREMENT	RESULTS

SEQUENCE B

LLCR	RECORD	28.1 m Ω MAX.
DURABILITY	NO DAMAGE	PASSED
LLCR	+10.0 m Ω MAX.CHG.	+1.4 m Ω MAX.CHG.
THERMAL SHOCK	NO DAMAGE	PASSED
LLCR	+10.0 m Ω MAX.CHG.	+4.9 m Ω MAX.CHG.
CYCLIC HUMIDITY	NO DAMAGE	PASSED
LLCR	+10.0 m Ω MAX.CHG.	+0.7 m Ω MAX.CHG.

SEQUENCE C

LLCR	RECORD	29.3 m Ω MAX.
MECHANICAL SHOCK	NO DAMAGE	PASSED
LLCR	+10.0 m Ω MAX.CHG.	+1.3 m Ω MAX.CHG.
RANDOM VIBRATION	NO DAMAGE	PASSED
LLCR	+10.0 m Ω MAX.CHG.	+1.0 m Ω MAX.CHG.

SEQUENCE D

MECHANICAL SHOCK	NO DAMAGE	PASSED
	50 NANOSECOND	PASSED
RANDOM VIBRATION	NO DAMAGE	PASSED
	50 NANOSECOND	PASSED





EQUIPMENT LIST

ID#	Next Cal	Last Cal	Equipment Name	Manufacturer	Model #	Serial #	Accuracy	Freq.Cal
27			Temp. Humid. Chamber	Blue M Co.	FR-256PC-1	F2-249	N/A	Ea Test
150			Drill Press Stand	Craftsman	25921	N/A	N/A	N/A
207	12/9/2009	12/9/2008	Micro-Ohm Meter	Keithley Co.	580	438208	See Cal Cert	12mon
315			X-Y Table	NE Affiliated Tech	XY-6060	N/A	N/A	N/A
321	3/19/2010	3/19/2009	AC-DC Hipot/Megometer	Hipotronics Co.	H300B	DS16-201	See Cal Cert	12 mon.
466	8/19/2010	8/19/2009	Precision Resistor	Victoreen Co.	50,000 mego	N/A	± 1 %	12 mon.
553	3/13/2010	3/13/2009	12 channel Power Unit	PCB Co.	483A	1303	See Cal Cert	12mon
601			Computer	A.M.I.	P111-450	082714	N/A	N/A
614			Oven	Tenney Co.	TH Jr.	9712-510	See Manual	Ea Test
677	10/9/2009	10/9/2008	Microohm Meter	Keithley Co.	580	0685122	See Cal Cert	12 mon
1028	2/4/2010	2/4/2009	Event Detector	Analysis Tech	32 EHD	981019	See Cal.Cert.	12mon
1047	12/10/2009	12/10/2008	Microohm Meter	Keithley	580	0705731	See Cal Cert	12mon
1147	12/5/2009	12/5/2008	Digital O-Scope	Tektronix	11801C	B030915	See Cal Cert.	12mon.
1166	8/24/2010	8/24/2009	Sine/Rndm Vib Control Digitizer	Hewlett Packard	E1432A	US39342279	See Cal Cert	12mon
1167			Interface	Hewlett Packard	E8491B	US390100753	N/A	N/A
1168			Mainframe	Hewlett Packard	E8408A	US39000357	N/A	N/A
1271			Amplifier	Unholtz Dickie	SA15	3483	N/A	N/A
1272			Shaker Table	Unholtz Dickie	S202PB	263	N/A	N/A
1276			Computer	ARC.Co.	Pent-450	N/A	N/A	N/A
1395			Vib Slip Table	M Rad	Vibraglide	100-3889	N/A	N/A
1457	1/9/2010	1/9/2009	Precision Resistor	Victorine	5KMOHM	465	See Cal Cert	12mon
1533			Computer	Systemax	Venture	105248475	N/A	N/A
1549	1/30/2010	1/30/2009	Multiplexer Card	Keithley	7708	171629	See Cert	12mon
1550	1/21/2010	1/21/2009	Multiplexer Card	Keithley	7708	171626	See Cert	12mon
1555			Computer	IBM PC M50	MT-M 8818-KUF	KLRY141	N/A	N/A
1556	2/4/2010	2/4/2009	Accelerometer	PCB	353B04	122769	See Cal Cert	12mon
1564			computer	ARC CO	71902	021260817	N/A	N/A
1609	5/27/2010	5/27/2009	Vert Thermal Shock Chamber	C.S.Z.	VTS-1.0-2-2-H/AC	08-VT14810	See Manual	12mon
5045	12/5/2009	12/5/2008	TDR -Sampling Head	Tektroniks	SD-24	B0221502	See Cal Cert	12 mon





TEST RESULTS

SEQUENCE A

Group B





PART NO.: LSHM-150-06.0-L-PART DESCRIPTION: LSHM series

DV-A-N connector

SAMPLE SIZE: 2 Samples TECHNICIAN: BE

COMPLETE DATE: 8/26/09 START DATE: 8/26/09

ROOM AMBIENT: 22°C RELATIVE HUMIDITY: 48%

EQUIPMENT ID#: 321, 466, 1457

INSULATION RESISTANCE (IR)

PURPOSE:

To determine the resistance of insulation materials to leakage of current through or on the surface of these materials when a DC potential is applied.

PROCEDURE:

1. The test was performed in accordance with EIA 364, Test Procedure 21.

2. Test Conditions:

a) Between Adjacent Contacts : Yes

b) Mated Conditionc) Mounting Conditioni Mated and Unmatedii Mounted d) Electrification Time : 2.0 Minutes e) Test Voltage : 500 VDC

3. The test voltage was applied to specific test points on the test boards.

REQUIREMENTS:

When the specified test voltage is applied, the insulation resistance shall not be less than 5,000 megohms.

RESULTS: See Next Page.





RESULTS:

- 1. All test samples as tested met the requirements as specified.
- 2. Actual initial Insulation Resistance values:

TEST SAMPLE			RESULTS		
IR,	MATED	PAIR,	PART	S2	>50,000 MEGOHMS
	MATED	•			17,000 MEGOHMS
IR,	MATED	PAIR,	MATE	S2	>50,000 MEGOHMS
IR,	MATED	PAIR,	MATE	S3	>50,000 MEGOHMS
IR,	UNMATE	ED, PA	RT S2		>50,000 MEGOHMS
IR,	UNMATE	ED, PA	RT S3		>50,000 MEGOHMS
IR,	UNMATE	ED, MA'	TE S2		>50,000 MEGOHMS
IR,	UNMATE	ED, MA'	TE S3		>50,000 MEGOHMS





PART NO.: LSHM-150-06.0-L-PART DESCRIPTION: LSHM series

DV-A-N connector

SAMPLE SIZE: 2 Samples TECHNICIAN: BE

START DATE: 8/26/09 COMPLETE DATE: 8/26/09

ROOM AMBIENT: 22°C RELATIVE HUMIDITY: 48%

EQUIPMENT ID#: 321, 466, 1457

DIELECTRIC WITHSTANDING VOLTAGE (SEA LEVEL)

PURPOSE:

1. To determine if the connector can operate at its rated voltage and withstand momentary overpotentials due to switching, surges and other similar phenomenon.

2. To determine if the connectors maintain their dielectric integrity after being stressed by exposure to environmental conditioning.

PROCEDURE:

1. The test was performed in accordance with EIA 364, Test Procedure 20.

2. Test Conditions:

a) Between Adjacent Contacts: Yes

b) Mated Condition : Mated and Unmated c) Mounting Condition : Mounted d) Hold Time : 60 Seconds

e) Rate of Application : 500 volts/sec.

: 75% of Breakdown Voltage f) Test Voltage

g) Applied Voltage : 675 VAC

3. To determine the Applied Voltage as listed above, AC voltage was applied to the specified test points until breakdown. The Applied Voltage used was 75% of the minimum breakdown voltage as tested. The test samples were tested mated (Sequence a Group A1), and each LSHM connector part and mate was tested unmated (Sequence a Groups A2, A3) to determine the minimum breakdown voltage.

-continued on next page.





PRO	CEDURE:-cont	inue	d						
4.	The voltage board.	was	applied	to	specific	test	points	on	each

REQUIREMENTS:

When the specified test voltage is applied, there shall be no evidence of breakdown, arcing, etc.

RESULTS:

All test samples as tested met the requirements as specified.





PART NO.: LSHM-150-06.0-L- PART DESCRIPTION: LSHM series DV-A-N connector

SAMPLE SIZE: 2 Samples TECHNICIAN: MHB

START DATE: 8/27/09 COMPLETE DATE: 8/31/09

ROOM AMBIENT: 22°C RELATIVE HUMIDITY: 46%

EQUIPMENT ID#: 1315, 1549, 1550, 1609

THERMAL SHOCK

PURPOSE:

To determine the resistance of a given electrical connector to exposure at extremes of high and low temperatures and the shock of alternate exposures to these extremes, simulating the worst probable conditions of storage, transportation and application.

PROCEDURE:

1. The test environment was performed in accordance with EIA 364, Test Procedure 32, Method A, Test Condition I.

2. Test Conditions:

a) Number of Cycles : 100 Cycles

b) Hot Extremec) Cold Extreme $: +85^{\circ}C +3^{\circ}C/-0^{\circ}C$

d) Time at Temperature
e) Mating Conditions
f) Mounting Condition

g) Transfer Time : Instantaneous

3. The total number of cycles was performed continuously.

4. All subsequent variable testing was performed in accordance with the procedures as previously indicated.

5. Prior to performing variable measurements, the test samples were allowed to recover to room ambient conditions.

REQUIREMENTS: See Next Page.





REQUIREMENTS:

- 1. There shall be no evidence of physical damage to the test samples as tested.
- 2. The insulation resistance shall not be less than 5,000 megohms.
- 3. When a 675 VAC test voltage is applied, there shall be no evidence of arcing, breakdown, etc.

RESULTS:

- 1. There was no evidence of physical damage to the test samples as tested.
- 2. The insulation resistance exceeded 5,000 megohms.
- 3. Post Thermal Shock Insulation resistance values:
 - IR, MATED PAIR, PART S2 >50,000 MEGOHMS IR, MATED PAIR, PART S3 >50,000 MEGOHMS IR, MATED PAIR, MATE S2 >50,000 MEGOHMS IR, MATED PAIR, MATE S3 >50,000 MEGOHMS IR, UNMATED, PART S2 >50,000 MEGOHMS IR, UNMATED, PART S3 >50,000 MEGOHMS IR, UNMATED, MATE S2 >50,000 MEGOHMS IR, UNMATED, MATE S3 >50,000 MEGOHMS
- 4. There was no evidence of arcing, breakdown, etc., when a 675 VAC voltage was applied.





PART NO.: LSHM-150-06.0-L- PART DESCRIPTION: LSHM series

DV-A-N connector

SAMPLE SIZE: 2 Samples TECHNICIAN: MHB

START DATE: 9/4/09 COMPLETE DATE: 9/17/09

ROOM AMBIENT: 21°C RELATIVE HUMIDITY: 45%

EQUIPMENT ID#: 27, 614, 1315, 1549, 1550

HUMIDITY (THERMAL CYCLING)

PURPOSE:

The purpose of this test is to permit evaluation of the properties of materials used in connectors as they are influenced or deteriorated by the effects of high humidity and heat conditions. Measurements made under high humidity conditions may reflect the peculiar conditions under which the readings were made, and should be compared only to initial readings when careful analysis indicates that such a comparison is valid and applicable.

PROCEDURE:

1. The test environment was performed in accordance with EIA 364, Test Procedure 31, Test Condition B, Method III (omitting steps 7a and 7b).

2. Test Conditions:

a) Preconditioning (24 hours) : $50^{\circ}\text{C} \pm 5^{\circ}\text{C}$ b) Relative Humidity : 90°k to 98°k c) Temperature Conditions : 25°C to 65°C

d) Cold Cycle : No
e) Polarizing Voltage : No
f) Mating Conditions : Unr

f) Mating Conditions : Unmated g) Mounting Conditions : Mounted h) Duration : 240 hours

3. Prior to performing variable measurements, the test samples were allowed to recover to room ambient conditions.

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PROCEDURE: - continued

- 4. All subsequent variable tesing was performed in accordance with the procedures as previously indicated.
- 5. The voltage was applied to specific test points on the board.

REQUIREMENTS:

- 1. There shall be no evidence of physical deterioration of the test samples as tested.
- 2. The insulation resistance shall not be less than 5,000 megohms.
- 3. There shall be no evidence of arcing or breakdown when a 675 VAC test voltage is applied.

RESULTS:

- 1. The test samples as tested showed no evidence of physical deterioration.
- 2. The insulation resistance exceeded 5000 megohms after an air dry of 2 hours.
- 3. Post Cyclic Humidity Insulation Resistance values:
 - IR, MATED PAIR, PART S2 25,000 MEGOHMS IR, MATED PAIR, PART S3 25,000 MEGOHMS IR, MATED PAIR, MATE S2 15,000 MEGOHMS IR, MATED PAIR, MATE S3 50,000 MEGOHMS IR, UNMATED, PART S2 >50,000 MEGOHMS IR, UNMATED, MATE S2 >50,000 MEGOHMS IR, UNMATED, MATE S2 >50,000 MEGOHMS IR, UNMATED, MATE S3 >50,000 MEGOHMS
- 4. There was no evidence of breakdown, arcing, etc., when a 675 VAC test voltage was applied.





TEST RESULTS

SEQUENCE B Group A





PART NO.: LSHM-150-06.0-L- PART DESCRIPTION: LSHM series DV-A-N connector

SAMPLE SIZE: 8 Samples TECHNICIAN: GL

COMPLETE DATE: 7/30/09 START DATE: 7/30/09

ROOM AMBIENT: 21°C RELATIVE HUMIDITY: 51%

______ EQUIPMENT ID#: 601, 677, 1047, 1564

LOW LEVEL CIRCUIT RESISTANCE (LLCR)

PURPOSE:

- 1. To evaluate contact resistance characteristics of the contact systems under conditions where applied voltages and currents do not alter the physical contact interface and will detect oxides and films which degrade electrical stability. It is also sensitive to and may detect the presence of fretting corrosion induced by mechanical or thermal environments as well as any significant loss of contact pressure.
- 2. This attribute was monitored after each preconditioning and/or test exposure in order to determine said stability of the contact systems as they progress through the applicable test sequences.
- 3. The electrical stability of the system is determined by comparing the initial resistance value to that observed after a given test exposure. The difference is the change in resistance occurring whose magnitude establishes the stability of the interface being evaluated.

PROCEDURE:

- 1. The test was performed in accordance with EIA 364, Test Procedure 23.
- 2. Test Conditions:

: 10 milliamps maximum a) Test Current

b) Open Circuit Voltage : 20 millivolts

c) No. of Positions Tested: 24 per test sample

-continued on next page.





REQUIREMENTS:

Low level circuit resistance shall be measured and recorded.

RESULTS:

1. The following is a summary of the data observed:

LOW LEVEL CIRCUIT RESISTANCE (Milliohms)

Sample ID#	Avg.	Max.	Min.
B-A-1	21.5	22.5	20.5
B-A-2	21.7	22.7	20.7
B-A-3	23.4	28.1	21.4
B-A-4	21.8	22.5	21.0
B-A-5	21.7	22.3	20.6
B-A-6	21.7	22.4	20.4
B-A-7	21.6	22.0	20.2
B-A-8	21.4	22.0	20.1

2. See data files 20942201 through 20942208 for individual data points.





PART NO.: LSHM-150-06.0-L-PART DESCRIPTION: LSHM series

DV-A-N connector

SAMPLE SIZE: 8 Samples TECHNICIAN: GL

START DATE: 8/3/09 COMPLETE DATE: 8/4/09

ROOM AMBIENT: 22°C RELATIVE HUMIDITY: 49%

EQUIPMENT ID#: 150, 315

PURPOSE:

- 1. This is a conditioning sequence which is used to induce the type of wear on the contacting surfaces which may occur under normal service conditions. The connectors are mated and unmated a predetermined number of cycles. Upon completion, the units being evaluated are exposed to the environments as specified to assess any impact on electrical stability resulting from wear or other wear dependent phenomenon.
- 2. This type of conditioning sequence is also used to mechanically stress the connector system as would normally occur in actual service. This sequence in conjunction with other tests is used to determine if a significant loss of contact pressure occurs from said stresses which in turn, may result in an unstable electrical condition to exist.

PROCEDURE:

1. The test was performed in accordance with EIA 364, Test Procedure 09.

2. Test Conditions:

a) No. of Cycles: 100

b) Rate : 1.0 inch per minute

3. The mating part (small board) was assembled to special holding devices; the part (large board) was attached to an X-Y table. Speed is approximate.

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PROCEDURE: - continued

- 4. The test samples were axially aligned to accomplish the mating and unmating function allowing for self-centering movement.
- 5. Care was taken to prevent the mating faces of the test samples from contacting each other.
- 6. All subsequent variable testing was performed in accordance with the procedures previously indicated.

REQUIREMENTS:

- 1. There shall be no evidence of physical damage to the test samples so tested.
- 2. The change in low level circuit resistance shall not exceed +10.0 milliohms.

RESULTS:

- 1. There was no evidence of physical damage to the test samples as tested.
- 2. The following is a summary of the data observed:

CHANGE IN
LOW LEVEL CIRCUIT RESISTANCE
(milliohms)

Sample ID#	Avg. <u>Change</u>	Max. <u>Change</u>
B-A-1	-0.5	+0.0
B-A-2	-0.6	0.0
B-A-3	-2.3	-0.2
B-A-4	+0.0	+1.4
B-A-5	+0.3	+1.4
B-A-6	-0.1	0.6
B-A-7	-0.8	+0.1
B-A-8	-1 0	-0 2

3. See data files 20942201 through 20942208 for individual data points.





PART NO.: LSHM-150-06.0-L-PART DESCRIPTION: LSHM series

DV-A-N connector

SAMPLE SIZE: 8 Samples TECHNICIAN: GL

START DATE: 8/6/09 COMPLETE DATE: 8/10/09

ROOM AMBIENT: 22°C RELATIVE HUMIDITY: 47%

EQUIPMENT ID#: 1315, 1549, 1550, 1609

THERMAL SHOCK

PURPOSE:

To determine the resistance of a given electrical connector to exposure at extremes of high and low temperatures and the shock of alternate exposures to these extremes, simulating the worst probable conditions of storage, transportation and application.

PROCEDURE:

1. The test environment was performed in accordance with EIA 364, Test Procedure 32, Method A, Test Condition I.

2. Test Conditions:

a) Number of Cycles : 100 Cycles

: +85°C +3°C/-0°C b) Hot Extreme c) Cold Extreme : $-55^{\circ}\text{C} + 0^{\circ}\text{C}/-3^{\circ}\text{C}$

d) Time at Temperature : 30 Minutes

e) Mating Conditions : Mated f) Mounting Conditions : Mounted

g) Transfer Time : Instantaneous

- 3. The total number of cycles were performed continuously.
- 4. All subsequent variable testing was performed in accordance with the procedures as previously indicated.
- 5. Prior to performing variable measurements, the test samples were allowed to recover to room ambient conditions.

REQUIREMENTS: See Next Page.





REQUIREMENTS:

- 1. There shall be no evidence of physical damage to the test samples as tested.
- 2. The change in low level circuit resistance shall not exceed +10.0 milliohms.

RESULTS:

- 1. There was no evidence of physical damage to the test samples as tested.
- 2. The following is a summary of the data observed:

CHANGE IN
LOW LEVEL CIRCUIT RESISTANCE
(Milliohms)

Sample ID#	Avg. <u>Change</u>	Max. Change
B-A-1	+0.1	+3.6
B-A-2	-1.2	-0.1
B-A-3	-2.5	-0.3
B-A-4	-0.0	+4.9
B-A-5	-0.4	+0.7
B-A-6	-0.4	+0.4
B-A-7	-0.5	+0.2
B-A-8	-1.1	+0.3

3. See data files 20942201 through 20942208 for individual data points.





PART NO.: LSHM-150-06.0-L-PART DESCRIPTION: LSHM series DV-A-N connector

SAMPLE SIZE: 8 Samples TECHNICIAN: GL

COMPLETE DATE: 8/24/09 START DATE: 8/14/09

ROOM AMBIENT: 22°C RELATIVE HUMIDITY: 48% _____

EQUIPMENT ID#: 27, 614, 1315, 1549, 1550

HUMIDITY (THERMAL CYCLING)

PURPOSE:

To evaluate the impact on electrical stability of the contact system when exposed to any environment which may generate thermal/moisture type failure mechanisms such as:

- a) Fretting corrosion due to wear resulting from micromotion, induced by thermal cycling. Humidity accelerates the oxidation process.
- b) Oxidation of wear debris or from particulates from the surrounding atmosphere which may have become entrapped between the contacting surfaces.
- c) Failure mechanisms resulting from a wet oxidation process.

PROCEDURE:

1. The test environment was performed in accordance with EIA 364, Test Procedure 31, Test Condition B, Method III (omitting steps 7a and 7b) with the following conditions.

: No

2. Test Conditions:

a) Preconditioning (24 hours) : $50^{\circ}C \pm 5^{\circ}C$

b) Relative Humidity : 90% to 98%

c) Temperature Conditions : 25°C to 65°C

d) Cold Cycle

: No e) Polarizing Voltage

f) Mating Conditions : Mated g) Mounting Conditions

: Mounted h) Duration : 240 hours

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PROCEDURE: - continued

- 3. Prior to performing variable measurements, the test samples were allowed to recover to room ambient conditions.
- 4. All subsequent variable testing was performed in accordance with the procedures previously indicated.

REQUIREMENTS:

- 1. There shall be no evidence of physical deterioration of the test samples as tested.
- 2. The change in low level circuit resistance shall not exceed +10.0 milliohms.

RESULTS:

- 1. The test samples as tested showed no evidence of physical deterioration.
- 2. The following is a summary of the data observed:

CHANGE IN
LOW LEVEL CIRCUIT RESISTANCE
(Milliohms)

Sample ID#	Avg. <u>Change</u>	Max. Change
B-A-1	-0.8	+0.4
B-A-2	-1.4	-0.6
B-A-3	-2.9	-1.2
B-A-4	-0.7	+0.3
B-A-5	-0.6	+0.7
B-A-6	-0.7	+0.3
B-A-7	-1.0	-0.2
B-A-8	-1.4	-0.3

3. See data files 20942201 through 20942208 for individual data points.





LLCR DATA FILES

DATA FILE NUMBERS





	L OW L AV	el Circuit Resistance	- Dolta Values	
	LOW LEVE	- Circuit Nesistance	- Delia Values	
Project:	209422		Spec:	EIA 364 TP 23
Customer:	Samtec		Subgroup:	Sequence "b"
Product:	LSHM Series Con	 nector	File No:	20942201
Description:	ID# b-A-1		Tech:	GL
Open circuit volta		20mV	Current:	10ma
Units: milliohms	<u>9</u> 0.			1 2
01				
Temp ⁰C	21	22	22	22
R.H. %	51	48	50	49
Date:	30Jul09	04Aug09	11Aug09	24Aug09
Pos. ID	Initial	Durability	T-Shock	Humidity
		100X		
1	22.5	-0.7	-1.4	-1.7
2	21.5	0.0	-0.5	-1.2
3	22.1	-0.6	-0.8	-0.5
4	21.6	-0.7	-0.9	-1.0
5	21.5	-0.4	-0.5	-0.2
6	21.8	-0.2	-1.2	-1.3
7	21.7	-0.7	-0.3	-1.4
8	22.1	-0.9	-0.7	-1.1
9	21.8	-0.6	-0.8	-0.6
10	21.8	-0.8	-0.3	-0.6
11	21.4	-0.2	-0.2	0.4
12	21.4	-0.5	0.6	-0.2
13	21.2	-0.3	1.7	-0.4
14	21.7	-0.4	0.5	-1.4
15	21.5	-0.6	0.9	-0.1
16	21.4	-0.4	3.6	-0.4
17	22.2	-1.2	0.2	-1.4
18	21.5	-0.5	1.3	-0.6
19	21.0	-0.3	0.4	-0.5
20	21.0	-0.7	-0.6	-1.4
21	20.5	-0.1	-0.4	-0.8
22	21.0	-0.2	1.3	-0.4
23	21.5	-0.7	0.4	-0.6
24	21.7	-0.4	-0.5	-1.0
MAX	22.5	0.0	3.6	0.4
MIN	20.5	-1.2	-1.4	-1.7
AVG	21.5	-0.5	0.1	-0.8
STD	0.4	0.3	1.1	0.5
Open	0	0	0	0
Tech	GL	GL	GL	BE
Equip ID	1564	1564	1564	601
	1047	1047	1047	677





	Low Leve	el Circuit Resistance	- Delta Values	
Project:	209422		Spec:	EIA 364 TP 23
Customer:	Samtec		Subgroup:	Sequence "b"
Product:	LSHM Series Con	nector	File No:	20942202
Description:	ID# b-A-2		Tech:	GL
Open circuit volta		20mV	Current:	10ma
Units: milliohms	<u> </u>			
Temp °C	21	22	22	22
R.H. %	51	48	50	49
Date:	30Jul09	04Aug09	11Aug09	24Aug09
Pos. ID	Initial	Durability	T-Shock	Humidity
		100X		
1	21.9	-0.8	-0.9	-1.1
2	21.5	-0.3	-0.8	-0.9
3	21.7	-0.3	-0.4	-0.6
4	22.3	-1.2	-1.1	-1.9
5	21.6	-0.4	-0.5	-1.2
6	21.6	-0.7	-0.5	-1.0
7	21.9	-1.0	-1.8	-2.1
8	21.8	-0.5	-1.6	-2.0
9	22.7	-1.5	-1.7	-2.1
10	22.7	-1.4	-1.7	-2.1
11	21.8	-0.6	-0.6	-0.9
12	22.2	-0.9	-0.6	-1.7
13	21.9	-0.9	-0.5	-0.9
14	21.7	-0.8	-0.5	-1.3
15	21.4	-0.4	-0.8	-1.1
16	21.7	-0.3	-0.7	-1.1
17	22.1	-0.2	-0.6	-1.4
18	21.7	-0.4	-0.9	-1.4
19	21.7		-1.1	-1.5 -1.5
	l .	-0.4		
20	20.7	-0.1	-2.7	-2.8
21 22	21.1	-0.9	-3.8	-2.2
	21.5	0.0	-0.1	-0.6
23	21.5	-0.6	-0.7	-1.3
24	21.7	-0.6	-0.4	-1.0
B A A X/	00.7	0.0	0.4	0.0
MAX	22.7	0.0	-0.1	-0.6
MIN	20.7	-1.5	-3.8	-2.8
AVG	21.7	-0.6	-1.2	-1.4
STD	0.4	0.4	0.9	0.6
Open	0	0	0	0
Tech	GL	GL	GL	BE
				65:
Equip ID	1564	1564	1564	601
	1047	1047	1047	677





	Low Leve	el Circuit Resistance	- Delta Values	
Project:	209422		Spec:	EIA 364 TP 23
Customer:	Samtec		Subgroup:	Sequence "b"
Product:	LSHM Series Con	nector	File No:	20942203
Description:	ID# b-A-3		Tech:	GL
Open circuit voltage	ge:	20mV	Current:	10ma
Units: milliohms				
Temp °C	21	22	22	22
R.H. %	51	48	50	49
Date:	30Jul09	04Aug09	11Aug09	24Aug09
Pos. ID	Initial	Durability	T-Shock	Humidity
		100X		Ť
1	24.0	-3.4	-3.8	-3.9
2	23.1	-2.5	-2.8	-2.9
3	24.6	-3.8	-4.1	-4.3
4	22.8	-2.4	-2.3	-2.5
5	21.8	-1.1	-0.9	-1.8
6	22.2	-1.6	-0.3	-1.4
7	23.6	-2.2	-2.5	-2.8
8	21.8	-0.2	-1.0	-1.2
9	23.3	-2.0	-2.3	-2.4
10	22.1	-0.8	-1.2	-1.5
11	24.0	-2.7	-2.7	-2.9
12	24.4	-3.0	-2.9	-3.2
13	24.3	-2.7	-2.6	-3.1
14	22.8	-1.4	-1.1	-1.9
15	23.1	-1.3	-1.6	-2.1
16	23.7	-2.1	-2.3	-2.7
17	23.2	-1.7	-1.4	-2.0
18	22.6	-1.2	-1.7	-1.9
19	22.8	-1.5	-1.8	-1.9
20	21.4	-0.8	-3.2	-3.6
21	21.6	-1.2	-1.1	-1.8
22	28.1	-6.8	-7.5	-8.1
23	26.9	-5.5	-5.7	-6.4
24	23.3	-2.7	-2.5	-3.4
MAX	28.1	-0.2	-0.3	-1.2
MIN	21.4	-6.8	-7.5	-8.1
AVG	23.4	-2.3	-2.5	-2.9
STD	1.6	1.5	1.6	1.6
Open	0	0	0	0
Tech	GL	GL	GL	BE
Equip ID	1564	1564	1564	601
	1047	1047	1047	677





Low Level	Circuit Resistance	- Delta Values	
209422		Spec:	EIA 364 TP 23
		Subgroup:	Sequence "b"
	ector	File No:	20942204
ID# b-A-4		Tech:	GL
:	20mV	Current:	10ma
21	22	22	22
			49
			24Aug09
			Humidity
IIIIIIIII		I OHOUR	Humany
22.3		-13	-1.4
			-0.4
			-0.4
			-1.3
			-1.3 -1.4
			-1.4
			-0.3
			0.0
			-0.2
			-0.4
			-0.5
			0.0
			0.3
			-0.6
			-0.1
			-0.7
			-0.7
			0.3
			-1.6
			-1.5
			-1.6
			-0.4
			-1.0
22.2	-0.8	-1.0	-1.4
22.5	1.4	4.9	0.3
			-1.6
			-0.7
			0.6
			0.0
			BE
	 		
1564	1564	1564	601
			677
	209422 Samtec LSHM Series Conn ID# b-A-4	Samtec LSHM Series Connector ID# b-A-4	Samtec Subgroup:





	Low Leve	el Circuit Resistance	- Delta Values	
Project:	209422		Spec:	EIA 364 TP 23
Customer:	Samtec		Subgroup:	Sequence "b"
Product:	LSHM Series Con	nector	File No:	20942205
Description:	ID# b-A-5		Tech:	GL
Open circuit voltage		20mV	Current:	10ma
Units: milliohms	<u>, - </u>			
Temp °C	21	22	22	22
R.H. %	51	48	50	49
Date:	30Jul09	04Aug09	11Aug09	24Aug09
Pos. ID	Initial	Durability	T-Shock	Humidity
		100X		
1	22.1	0.7	-0.2	-0.2
2	21.5	1.2	0.4	0.5
3	22.1	1.2	-0.1	-0.1
4	21.9	0.1	-0.8	-0.7
5	21.5	1.4	-0.4	-0.5
6	21.3	1.4	0.7	0.7
7	21.4	0.4	-0.6	-0.7
8	21.7	0.8	-0.0	-0.7
9	21.7	0.8	-0.1	-0.3
10	22.1	-0.1	-0.2	-0.7
11	21.4	0.2	0.0	-0.7
12	22.3	-0.5	-0.6	-0.4
13	21.9	-0.5	-0.8	-0.7
14	21.8	-0.2	-0.8	-1.1
15	22.0	-0.1	-0.7	-1.5
16	22.0	-0.3	-0.9	-1.5 -1.1
17	21.9	0.2	-0.9	-1.1
18	21.6	0.2	-0.5	-0.7
19	22.0	-0.3	-0.5	-1.3
20	21.3	-0.3	-1.0	-1.4
21	20.6	0.6	0.1	0.0
22	21.6	0.8	-1.1	-1.4
	II.			
23	21.2	0.7	0.2 -0.6	-0.2 -0.8
	21.5	0.0	-0.6	-0.8
NAAV	22.2	4 4	0.7	0.7
MAX	22.3	1.4	0.7 -1.2	
MIN	20.6	-0.5		-1.5
AVG	21.7	0.3	-0.4	-0.6
STD	0.4	0.6	0.5	0.6
Open	0	0	0	0
Tech	GL	GL	GL	BE
F	4504	4504	4504	004
Equip ID	1564	1564	1564	601
	1047	1047	1047	677





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	L OW L OV	el Circuit Resistance	- Dolta Values	
	LOW Leve	- Circuit Nesistance	- Delia Values	
Project:	209422		Spec:	EIA 364 TP 23
Customer:	Samtec		Subgroup:	Sequence "b"
Product:	LSHM Series Con	nector	File No:	20942207
Description:	ID# b-A-7	TIEGO!	Tech:	GL
Open circuit volta		20mV	Current:	10ma
Units: milliohms	<u>yo.</u>	ZOIIIV	Ourion.	Toma
Office. Himmornine			+	
Temp °C	21	22	22	22
R.H. %	51	48	50	49
Date:	30Jul09	04Aug09	11Aug09	24Aug09
Pos. ID	Initial	Durability	T-Shock	Humidity
1 002		100X	1 22	110
1	22.0	-1.4	-0.6	-1.5
2	21.9	-1.1	-0.9	-1.5
3	21.6	-0.9	-0.5	-1.1
4	21.9	-1.3	-1.3	-1.8
5	21.6	-0.8	-0.2	-1.4
6	21.6	-0.9	-1.0	-1.6
7	21.4	-0.8	-1.0	-1.4
8	21.9	-1.4	-1.4	-1.7
9	21.9	-0.8	-1.0	-1.2
10	21.6	-1.0	0.2	-0.2
11	21.9	-1.0	0.1	-0.4
12	21.8	-0.6	0.1	-0.4
13	22.0	-0.9	-0.5	-0.7
14	21.4	0.0	-0.3	-0.5
15	21.1	0.1	-0.2	-0.4
16	21.3	-0.3	-0.3	-0.5
17	21.8	-0.6	-0.4	-0.7
18	21.7	-1.0	-1.1	-1.3
19	21.3	-0.4	-0.2	-0.5
20	20.6	-0.5	-0.7	-1.4
21	20.2	-0.8	0.1	-0.7
22	21.5	-1.3	-0.4	-1.1
23	22.0	-1.3	-0.5	-1.2
24	21.6	-0.8	-0.1	-1.2
MAX	22.0	0.1	0.2	-0.2
MIN	20.2	-1.4	-1.4	-1.8
AVG	21.6	-0.8	-0.5	-1.0
STD	0.4	0.4	0.5	0.5
Open	0	0	0	0
Tech	GL	GL	GL	BE
Equip ID	1564	1564	1564	601
	1047	1047	1047	677





	Low Leve	el Circuit Resistance	- Delta Values	
Project:	209422		Spec:	EIA 364 TP 23
Customer:	Samtec		Subgroup:	Sequence "b"
Product:	LSHM Series Con	nector	File No:	20942208
Description:	ID# b-A-8		Tech:	GL
Open circuit voltage		20mV	Current:	10ma
Units: milliohms	,			
Temp ºC	21	22	22	22
R.H. %	51	48	50	49
Date:	30Jul09	04Aug09	11Aug09	24Aug09
Pos. ID	Initial	Durability	T-Shock	Humidity
		100X		110
1	21.7	-1.2	-1.1	-1.3
2	21.3	-0.9	-0.3	-0.6
3	21.4	-1.0	-0.7	-0.9
4	21.4	-1.3	-0.8	-1.3
5	21.3	-1.3	-1.1	-1.4
6	21.1	-0.6	-0.7	-1.0
7	21.6	-1.2	-1.3	-1.7
8	21.6	-1.5	-1.4	-1.7
9	21.5	-1.3	-1.4	-1.4
10	21.6	-1.6	-1.2	-1.3
11	21.7	-1.4	-1.5	-1.7
12	21.8	-0.9	-1.4	-1.7
13	21.3	-0.6	-0.9	-1.2
14	22.0	-0.8	-0.9	-1.3
15	21.9	-1.3	-1.5	-1.9
16	21.3	-0.8	-1.2	-1.5
17	21.6	-1.0	-1.2	-1.5 -1.5
18	21.5		-1.2	
19	21.3	-1.5 -1.1	-1.7	-1.9 -1.6
20	21.0	-1.4	-3.9	-4.0
21 22	20.1	-0.3	-0.4	-0.7
	20.8	-0.3	0.3	-0.3
23	20.8	-0.5	-0.1	-0.7
24	20.7	-0.2	0.0	-0.6
NAA V	00.0	0.0	0.0	0.0
MAX	22.0	-0.2	0.3	-0.3
MIN	20.1	-1.6	-3.9	-4.0
AVG	21.4	-1.0	-1.1	-1.4
STD	0.4	0.4	0.8	0.7
Open	0	0	0	0
Tech	GL	GL	GL	BE
Equip ID	1564	1564	1564	601
	1047	1047	1047	677





TEST RESULTS

SEQUENCE C

Group A





PART NO.: LSHM-150-06.0-L-PART DESCRIPTION: LSHM series

DV-A-N connector

SAMPLE SIZE: 8 Samples TECHNICIAN: GL

START DATE: 8/13/09 COMPLETE DATE: 8/13/09

ROOM AMBIENT: 21°C RELATIVE HUMIDITY: 48%

EQUIPMENT ID#: 207, 1047, 1276, 1555, 1564

LOW LEVEL CIRCUIT RESISTANCE (LLCR)

PURPOSE:

- 1. To evaluate contact resistance characteristics of the contact systems under conditions where applied voltages and currents do not alter the physical contact interface and will detect oxides and films which degrade electrical stability. It is also sensitive to and may detect the presence of fretting corrosion induced by mechanical or thermal environments as well as any significant loss of contact pressure.
- 2. This attribute was monitored after each preconditioning and/or test exposure in order to determine said stability of the contact systems as they progress through the applicable test sequences.
- 3. The electrical stability of the system is determined by comparing the initial resistance value to that observed after a given test exposure. The difference is the change in resistance occurring whose magnitude establishes the stability of the interface being evaluated.

PROCEDURE:

1. The test was performed in accordance with EIA 364, Test Procedure 23.

-continued on next page.





PROCEDURE: - continued

2. Test Conditions:

a) Test Currentb) Open Circuit Voltagec) No. of positions testedd) milliampse) 20 millivoltse) 24 per sample

REQUIREMENTS:

Low level circuit resistance shall be measured and recorded.

RESULTS:

1. The following is a summary of the data observed:

LOW LEVEL CIRCUIT RESISTANCE (Milliohms)

Sample ID#	<u>Avg.</u>	Max.	Min.
C-A-1	22.3	23.8	21.0
C-A-2	22.3	25.4	20.2
C-A-3	21.9	23.9	19.8
C-A-4	22.0	25.8	19.7
C-A-5	21.7	23.6	19.9
C-A-6	21.4	23.2	17.6
C-A-7	23.5	29.3	21.1
C-A-8	21.5	22.4	20.5

2. See data files 20942209 through 20942216 for individual data points.





PART NO.: LSHM-150-06.0-L-PART DESCRIPTION: LSHM series

DV-A-N connector

SAMPLE SIZE: 8 Samples TECHNICIAN: MHB

START DATE: 8/17/09 COMPLETE DATE: 8/17/09

ROOM AMBIENT: 22°C RELATIVE HUMIDITY: 48%

_____ EQUIPMENT ID#: 553, 1166, 1167, 1168, 1271, 1272, 1533, 1556

MECHANICAL SHOCK (SPECIFIED PULSE)

PURPOSE:

To determine the mechanical and electrical integrity of connectors for use with electronic equipment subjected to shocks such as those expected from handling, transportation, etc.

PROCEDURE:

1. The test was performed in accordance with EIA 364, Test Procedure 27, Test Condition C.

2. Test Conditions:

a) Peak Valueb) Durationii 100 Gii 6 Milliseconds

c) Wave Form : Half-Sine
d) Velocity : 12.3 feet per second

e) No. of Shocks: 3 Shocks/Direction, 3 Axes (18 Total)

- 3. A stabilizing medium was used such that the mated test samples did not separate during testing.
- 4. Figure #2 illustrates the test sample fixturing utilized during the test.
- 5. All subsequent variable testing was performed in accordance with the procedures previously indicated.

REQUIREMENTS: See Next Page.





REQUIREMENTS:

- 1. There shall be no evidence of physical damage to the test samples as tested.
- 2. The change in low level circuit resistance shall not exceed +10.0 milliohms.

RESULTS:

- 1. There was no evidence of physical damage to the test samples as tested.
- 2. The following is a summary of the data observed:

CHANGE IN LOW LEVEL CIRCUIT RESISTANCE (Milliohms)

Sample ID#	Avg. <u>Change</u>	Max. Change
C-A-1	-0.0	+0.0
C-A-2	-0.1	+0.4
C-A-3	-0.3	+0.0
C-A-4	-0.2	+0.0
C-A-5	-0.2	+0.2
C-A-6	-0.2	+0.1
C-A-7	-0.2	+0.1
C-A-8	+0.0	+1.3

- 3. See data files 20942209 through 20942216 for individual data points.
- 4. The Mechanical Shock characteristics are shown in Figures #3 (Calibration Pulse) and #4 (Test Pulse). Each figure displays the shock pulse contained within the upper and lower limits as defined by the appropriate test specification.





FIGURE #2

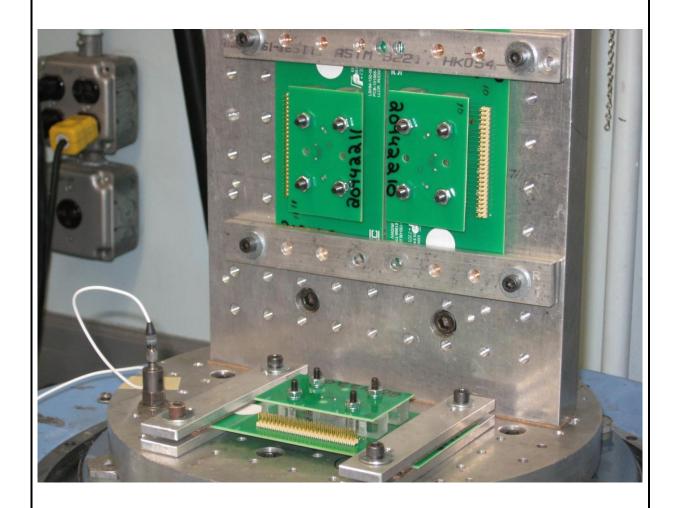




FIGURE #3 Channel 1 Classical Shock [g] UPPER LIMIT----Project 209422 150 Samtec Cal. Wave 1 Tech: MHB 100 Date: 17Aug09 ACTUAL PULSE----(g) 50 ACCELERATION LOWER LIMIT----0 -50 -100

0.96

0.97

0.98

0.99

1.00

DURATION (Seconds)

1.01

1.02

1.03

1.04 [s]

FIGURE #4 Channel 1 Classical Shock [g] UPPER LIMIT-----Project:209422 150 Samtec Actual Wave Tech: MHB 100 ACTUAL PULSE----Date: 17Aug09 (g) 50 ACCELERATION LOWER LIMIT----0 -50 -100 1.02 0.96 0.97 0.98 0.99 1.00 1.01 1.03 1.04 [s] DURATION (Seconds)

PART NO.: LSHM-150-06.0-L-PART DESCRIPTION: LSHM series

DV-A-N connector

SAMPLE SIZE: 8 Samples TECHNICIAN: MHB/AJP

START DATE: 8/20/09 COMPLETE DATE: 8/20/09

ROOM AMBIENT: 22°C RELATIVE HUMIDITY: 50%

EQUIPMENT ID#: 553, 1166, 1167, 1168, 1271, 1272, 1395,

1533, 1556

VIBRATION, RANDOM

PURPOSE:

1. To establish the mechanical integrity of the test samples exposed to external mechanical stresses.

- 2. To determine if the contact system is susceptible to fretting corrosion.
- 3. To determine if the electrical stability of the system has degraded when exposed to a vibratory environment.

PROCEDURE:

1. The test was performed in accordance with EIA 364, Test Procedure 28, Test Condition V, Letter B.

2. Test Conditions:

a) Power Spectral Density: 0.04 g²/Hz

b) G'rms' : 7.56

c) Frequency : 50 to 2000 Hz

d) Duration : 2.0 hrs per axis, 3 axes total

- 3. A stabilizing medium was used such that the mated test samples did not separate during the test.
- 4. Figure #5 illustrates the test sample fixturing utilized during the test.

-continued on next page





PROCEDURE: - continued

5. All subsequent variable testing was performed in accordance with procedures previously indicated.

REQUIREMENTS:

- 1. There shall be no evidence of physical damage to the test samples as tested.
- 2. The change in low level circuit resistance shall not exceed +10.0 milliohms.

RESULTS:

- 1. There was no evidence of physical damage to the test samples as tested.
- 2. The following is a summary of the observed data:

CHANGE IN
LOW LEVEL CIRCUIT RESISTANCE
(Milliohms)

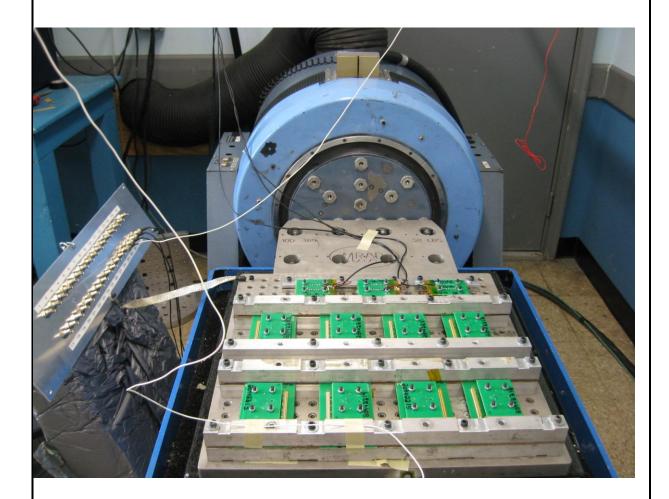
Sample ID#	Avg. Change	Max. Change
C-A-1	-0.1	+0.0
C-A-2	-0.0	+0.4
C-A-3	-0.2	+0.0
C-A-4	-0.3	+0.1
C-A-5	-0.2	+0.3
C-A-6	-0.2	+0.2
C-A-7	-1.6	+1.0
C-A-8	-0.2	+0.4

3. See data files 20942209 through 20942216 for individual data points.





FIGURE #5





LLCR DATA FILES

DATA FILE NUMBERS





	Low Leve	el Circuit Resistance	- Delta Values	
Project:	209422		Spec:	EIA 364 TP 23
Customer:	Samtec		Subgroup:	Sequence "c"
Product:	LSHM Series Con	nector	File No:	20942209
Description:	ID# c-A-1		Tech:	GL
Open circuit volta	age:	20mV	Current:	10ma
Units: milliohms				
Temp ºC	21	22	22	
R.H. %	48	48	50	
Date:	13Aug09	17Aug09	20Aug09	
Pos. ID	Initial	M.Shock	Random	
			Vibration	
1	22.2	0.0	0.0	
2	22.2	0.0	0.0	
3	22.9	0.0	0.0	
4	21.7	0.0	0.0	
5	21.7	-0.1	0.0	
6	21.7	-0.1	-0.1	
7	22.2	-0.2	-0.1	
8	21.8	0.0	-0.1	
9	21.4	0.0	0.0	
10	22.1	-0.1	-0.1	
11	22.0	-0.1	-0.1	
12	22.2	0.0	0.0	
13	22.1	0.0	-0.1	
14	22.3	0.0	-0.1	
15	22.6	0.0	0.0	
16	23.2	-0.1	-0.1	
17	22.2	-0.1	-0.1	
18	21.6	-0.1	-0.1	
19	23.5	-0.1	-0.2	
20	23.8	0.0	-0.7	
21	21.0	0.0	0.0	
22	22.4	0.0	-0.1	
23	22.1	0.0	0.0	
24	23.0	0.0	0.0	
MAX	23.8	0.0	0.0	
MIN	21.0	-0.2	-0.7	
AVG	22.3	0.0	-0.1	
STD	0.7	0.0	0.1	
Open	0	0	0	
Tech	GL	MHB	GL	
	-		-	
Equip ID	1564	1276	1564	
	1047	207	1047	





	Low Leve	el Circuit Resistance	- Delta Values	
Project:	209422		Spec:	EIA 364 TP 23
Customer:	Samtec		Subgroup:	Sequence "c"
Product:	LSHM Series Con	nector	File No:	20942210
Description:	ID# c-A-2		Tech:	GL
Open circuit vol	tage:	20mV	Current:	10ma
Units: milliohms				
Temp ⁰C	21	22	22	
R.H. %	48	48	50	
Date:	13Aug09	17Aug09	20Aug09	
Pos. ID	Initial	M.Shock	Random	
			Vibration	
1	20.9	0.0	0.1	
2	21.4	-0.1	-0.1	
3	21.3	-0.2	-0.3	
4	20.7	-0.1	0.0	
5	20.9	0.0	0.0	
6	20.7	0.0	0.0	
7	24.6	0.4	0.2	
8	22.2	-0.4	-0.6	
9	24.5	-1.0	-1.2	
10	23.7	-0.2	0.1	
11	25.3	-0.2	-0.3	
12	25.2	-0.1	0.1	
13	21.9	0.1	0.3	
14	21.7	0.1	0.4	
15	21.8	0.1	0.2	
16	21.9	0.1	0.1	
17	22.4	0.1	0.2	
18	22.9	0.1	-0.1	
19	25.4	-0.3	-0.6	
20	21.2	0.2	0.1	
21	20.2	0.2	0.3	
22	21.6	0.2	0.4	
23	21.8	-0.3	-0.3	
24	21.1	0.1	0.3	
MAX	25.4	0.4	0.4	
MIN	20.2	-1.0	-1.2	
AVG	22.3	-0.1	0.0	
STD	1.6	0.3	0.4	
Open	0	0	0	
Tech	GL	MHB	GL	
Equip ID	1564	1276	1564	
	1047	207	1047	





	Low Leve	el Circuit Resistance	- Delta Values	
Project:	209422		Spec:	EIA 364 TP 23
Customer:	Samtec		Subgroup:	Sequence "c"
Product:	LSHM Series Con	nector	File No:	20942211
Description:	ID# c-A-3		Tech:	GL
Open circuit volta	age:	20mV	Current:	10ma
Units: milliohms				
Temp ºC	21	22	22	
R.H. %	48	48	50	
Date:	13Aug09	17Aug09	20Aug09	
Pos. ID	Initial	M.Shock	Random	
			Vibration	
1	21.7	-0.13	-0.2	
2	22.2	-0.18	-0.3	
3	21.6	-0.11	-0.2	
4	20.8	-0.20	-0.2	
5	21.7	-0.45	-0.4	
6	21.3	-0.15	-0.1	
7	22.9	-0.39	0.0	
8	23.9	-0.93	-0.6	
9	23.1	-1.11	-1.0	
10	22.9	-0.57	-0.5	
11	22.1	-0.49	-0.5	
12	21.6	-0.23	-0.2	
13	22.3	0.02	0.0	
14	21.8	-0.04	0.0	
15	21.7	-0.12	-0.1	
16	22.9	-0.45	-0.6	
17	23.7	-0.48	-0.4	
18	21.3	-0.25	-0.1	
19	21.1	-0.18	-0.2	
20	19.8	-0.03	-0.1	
21	20.9	-0.16	-0.1	
22	21.5	-0.16	-0.1	
23	21.1	-0.15	-0.1	
24	21.3	-0.19	0.0	
MAX	23.9	0.0	0.0	
MIN	19.8	-1.1	-1.0	
AVG	21.9	-0.3	-0.2	
STD	1.0	0.3	0.2	
Open	0	0	0	
Tech	GL	MHB	GL	
		2		
Equip ID	1564	1276	1564	
1- 1	1047	207	1047	





	Low Leve	el Circuit Resistance	- Delta Values	
Project:	209422		Spec:	EIA 364 TP 23
Customer:	Samtec		Subgroup:	Sequence "c"
Product:	LSHM Series Con	nector	File No:	20942212
Description:	ID# c-A-4		Tech:	GL
Open circuit vol	tage:	20mV	Current:	10ma
Units: milliohms				
Temp ºC	21	22	22	
R.H. %	48	48	50	
Date:	13Aug09	17Aug09	20Aug09	
Pos. ID	Initial	M.Shock	Random	
			Vibration	
1	23.7	-0.3	-0.3	
2	23.0	-0.2	-0.2	
3	25.8	-0.9	-1.6	
4	21.5	-0.3	0.0	
5	22.0	-0.3	-0.2	
6	21.5	-0.1	-0.1	
7	20.7	-0.1	0.1	
8	21.0	0.0	-0.1	
9	21.0	-0.1	0.0	
10	21.3	0.0	-0.1	
11	21.2	0.0	0.0	
12	21.4	0.0	0.0	
13	21.3	0.0	0.0	
14	21.0	0.0	0.0	
15	21.9	0.0	-0.1	
16	21.8	-0.1	-0.2	
17	22.2	-0.1	-0.2	
18	22.2	-0.1	-0.5	
19	22.0	-0.1	-0.3	
20	19.7	-0.1	-0.1	
21	20.5	-0.1	-0.2	
22	22.8	-0.5	-0.7	
23	25.0	-1.5	-2.0	
24	22.4	-0.4	-0.5	
MAX	25.8	0.0	0.1	
MIN	19.7	-1.5	-2.0	
AVG	22.0	-0.2	-0.3	
STD	1.4	0.3	0.5	
Open	0	0.5	0.5	
Tech	GL	MHB	GL	
I COII	GL	IVII ID	GL	
Equip ID	1564	1276	1564	
	1047	207	1047	





	Low Leve	el Circuit Resistance	- Delta Values	
Project:	209422		Spec:	EIA 364 TP 23
Customer:	Samtec		Subgroup:	Sequence "c"
Product:	LSHM Series Con	nector	File No:	20942213
Description:	ID# c-A-5		Tech:	GL
Open circuit volta	ge:	20mV	Current:	10ma
Units: milliohms				
Temp ºC	21	22	22	
R.H. %	48	48	50	
Date:	13Aug09	17Aug09	20Aug09	
Pos. ID	Initial	M.Shock	Random	
			Vibration	
1	21.3	0.2	0.0	
2	20.9	0.1	0.1	
3	21.2	0.0	0.3	
4	20.5	-0.1	0.0	
5	20.9	-0.2	-0.2	
6	20.8	-0.1	0.1	
7	21.0	-0.1	-0.1	
8	21.0	-0.1	-0.1	
9	21.3	0.0	0.0	
10	22.2	-0.2	-0.2	
11	22.2	-0.2	-0.2	
12	22.8	-0.2	-0.1	
13	22.0	-0.1	-0.1	
14	22.3	-0.2	-0.3	
15	21.9	-0.2	-0.3	
16	23.1	-0.4	-0.7	
17	23.6	-0.6	-1.4	
18	23.1	-0.5	-0.9	
19	22.8	-0.5	-0.8	
20	21.0	-0.1	-0.1	
21	19.9	-0.2	-0.2	
22	21.1	0.0	-0.2	
23	21.2	-0.1	-0.1	
24	21.4	-0.1	-0.3	
NA NV	22.0	0.0	0.0	
MAX	23.6	0.2	0.3	
MIN	19.9	-0.6	-1.4	
AVG STD	21.7	-0.2	-0.2	
	0.9	0.2	0.4	
Open Taab	0	0	0	
Tech	GL	MHB	GL	
Equip ID	1564	1276	1564	
1-1	1047	207	1047	





	Low Leve	el Circuit Resistance	- Delta Values	
Project:	209422		Spec:	EIA 364 TP 23
Customer:	Samtec		Subgroup:	Sequence "c"
Product:	LSHM Series Con	nector	File No:	20942214
Description:	ID# c-A-6		Tech:	GL
Open circuit volt	age:	20mV	Current:	10ma
Units: milliohms				
Temp ºC	21	22	22	
R.H. %	48	48	50	
Date:	13Aug09	17Aug09	20Aug09	
Pos. ID	Initial	M.Shock	Random	
			Vibration	
1	21.3	0.0	0.0	
2	21.7	0.0	0.0	
3	21.2	0.1	0.0	
4	20.8	0.0	0.0	
5	20.4	0.0	0.0	
6	20.6	-0.7	-0.9	
7	22.5	-0.2	-0.4	
8	22.2	-0.3	-0.3	
9	21.3	-0.2	-0.2	
10	21.9	-0.2	-0.2	
11	22.4	-0.2	-0.2	
12	21.1	-0.1	-0.1	
13	21.6	-0.1	-0.3	
14	21.6	-0.1	-0.3	
15	21.7	-0.1	-0.1	
16	21.9	-0.2	-0.3	
17	23.2	-0.6	-0.9	
18	21.9	-0.3	-0.5	
19	21.5	-0.1	-0.1	
20	20.7	-0.1	-0.2	
21	17.6	-0.1	0.2	
22	21.5	-0.3	-0.3	
23	21.4	-0.2	-0.3	
24	21.6	-0.2	-0.2	
RAA V	23.2	0.1	0.2	
MAX		-0.7		
MIN	17.6		-0.9	
AVG STD	21.4	-0.2	-0.2	
	1.0	0.2	0.3	
Open	0	0	0	
Tech	GL	MHB	GL	
Equip ID	1564	1276	1564	
	1047	207	1047	





	Low Leve	el Circuit Resistance	- Delta Values	
Project:	209422		Spec:	EIA 364 TP 23
Customer:	Samtec		Subgroup:	Sequence "c"
Product:	LSHM Series Con	nector	File No:	20942215
Description:	ID# c-A-7		Tech:	GL
Open circuit volt	tage:	20mV	Current:	10ma
Units: milliohms				
Temp ºC	21	22	20	
R.H. %	48	48	46	
Date:	13Aug09	17Aug09	22Sep09	
Pos. ID	Initial	M.Shock	Random	
			Vibration	
1	22.5	0.0	0.2	
2	22.1	0.0	0.1	
3	21.6	-0.1	0.3	
4	21.6	0.0	1.0	
5	22.2	-0.1	0.4	
6	21.6	-0.1	0.6	
7	22.5	-0.1	-0.6	
8	22.1	-0.4	-0.7	
9	23.4	-0.4	-1.5	
10	23.0	-0.1	-1.0	
11	25.2	-0.3	-3.3	
12	28.1	-0.1	-6.0	
13	27.9	-0.6	-6.1	
14	24.5	-0.1	-2.7	
15	29.3	-1.3	-7.6	
16	24.1	-0.4	-2.6	
17	24.3	-0.3	-2.2	
18	24.4	-0.5	-2.8	
19	23.9	0.1	-2.1	
20	21.4	-0.1	-0.8	
21	21.1	0.0	0.1	
22	21.7	-0.1	0.4	
23	22.4	-0.1	-0.3	
24	23.0	-0.1	-0.6	
	20.0	-0.2	-0.0	
MAX	29.3	0.1	1.0	
MIN	21.1	-1.3	-7.6	
AVG	23.5	-0.2	-1.6	
STD	2.2	0.3	2.3	
Open	0	0.5	0	
Tech	GL	MHB	GL	
1 6011	GL	IVILID	GL	
Equip ID	1564	1276	1047	
Equip ID				
	1047	207	1555	





	Low Leve	el Circuit Resistance	- Delta Values	
Project:	209422		Spec:	EIA 364 TP 23
Customer:	Samtec		Subgroup:	Sequence "c"
Product:	LSHM Series Con	nector	File No:	20942216
Description:	ID# c-A-8		Tech:	GL
Open circuit volt	age:	20mV	Current:	10ma
Units: milliohms				
Temp ºC	21	22	20	
R.H. %	48	48	46	
Date:	13Aug09	17Aug09	22Sep09	
Pos. ID	Initial	M.Shock	Random	
			Vibration	
1	21.6	-0.1	0.1	
2	21.5	-0.1	0.1	
3	22.4	-0.1	-0.1	
4	21.3	-0.1	-0.1	
5	21.5	-0.1	0.4	
6	21.5	-0.1	0.3	
7	21.7	0.0	-0.2	
8	21.5	0.1	-0.1	
9	21.1	0.3	0.1	
10	21.3	-0.2	-0.1	
11	21.7	-0.5	-0.6	
12	21.3	0.4	0.0	
13	21.3	-0.1	-0.2	
14	21.4	-0.2	-0.4	
15	21.7	-0.3	-0.5	
16	21.2	0.6	0.1	
17	21.4	-0.1	-0.3	
18	21.7	-0.1	-0.8	
19	20.5	1.3	0.4	
20	21.1	-0.4	-0.9	
21	22.0	-0.7	-0.6	
22	21.6	0.6	-0.5	
23	21.6	0.0	-0.5	
24	21.9	0.0	-0.1	
24	21.9	0.1	-0.4	
MAX	22.4	1.3	0.4	
MIN	20.5	-0.7	-0.9	
	20.5			
AVG STD		0.0	-0.2	
	0.4	0.4	0.4	
Open Talah	0	0	0	
Tech	GL	MHB	GL	
F	4.405	4070	1017	
Equip ID	1465	1276	1047	
Ĺ	1047	207	1555	





TEST RESULTS

SEQUENCE D

Group A



PART NO.: LSHM-150-06.0-L-PART DESCRIPTION: LSHM series DV-A-N connector

SAMPLE SIZE: 3 Samples TECHNICIAN: GL

START DATE: 8/17/09 COMPLETE DATE: 8/17/09

ROOM AMBIENT: 22°C RELATIVE HUMIDITY: 48%

EQUIPMENT ID#: 553, 1028, 1147, 1166, 1167, 1168, 1271, 1272,

1533, 1556, 5045R

MECHANICAL SHOCK (SPECIFIED PULSE)

PURPOSE:

To determine the mechanical and electrical integrity of connectors for use with electronic equipment subjected to shocks such as those expected from handling, transportation,

PROCEDURE:

The test was performed in accordance with EIA 364, Test Procedure 27, Test Condition C.

2. Test Conditions:

a) Peak Value : 100 G

b) Duration : 6 Milliseconds
c) Wave Form : Half-Sine
d) Velocity : 12.3 feet Per Second

e) No. of Shocks : 3 Shocks/Direction, 3 Axes (18 Total)

- 3. A stabilizing medium was used such that the mated test samples did not separate during the test.
- 4. Figure #6 illustrates the test sample fixturing utilized during the test.
- 5. The samples were characterized to assure that the low nanosecond event being monitored will trigger the detector.

-continued on next page.





PROCEDURE: - continued

6. The low nanosecond monitoring was performed in accordance with EIA 364, Test Procedure 87.

REQUIREMENTS:

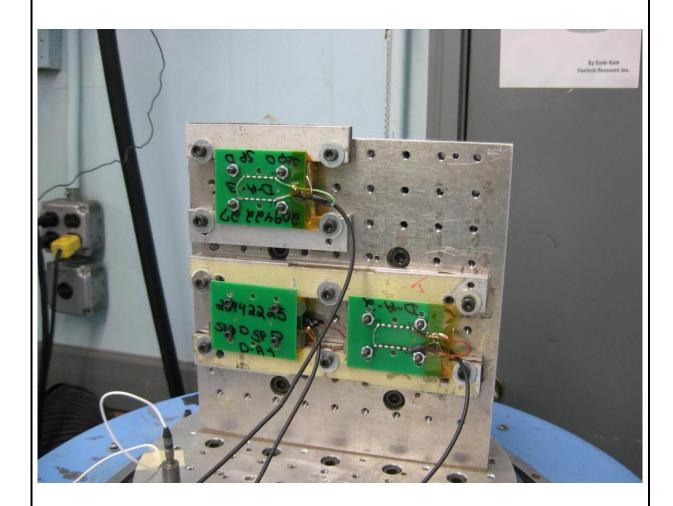
- 1. There shall be no evidence of physical damage to the test samples as tested.
- 2. There shall be no low nanosecond event detected greater than 50 nanoseconds.

RESULTS:

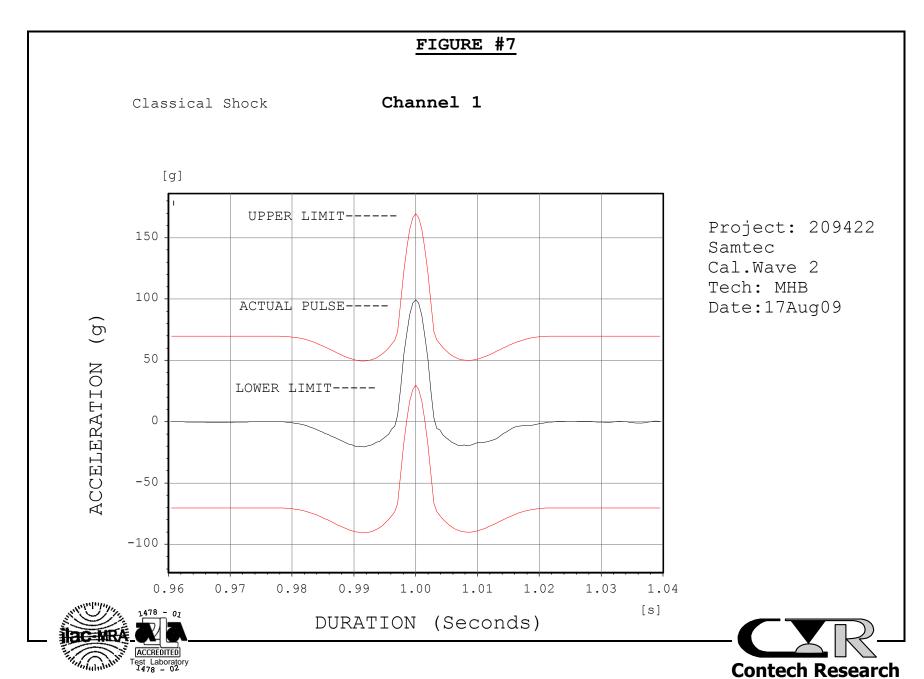
- 1. There was no evidence of physical damage to the test samples as tested.
- 2. There was no low nanosecond event detected greater than 50 nanoseconds.
- 3. The Mechanical Shock characteristics are shown in Figures #7 (Calibration Pulse) and #8 (Test Pulse). Each figure displays the shock pulse contained within the upper and lower limits as defined by the appropriate test specification.

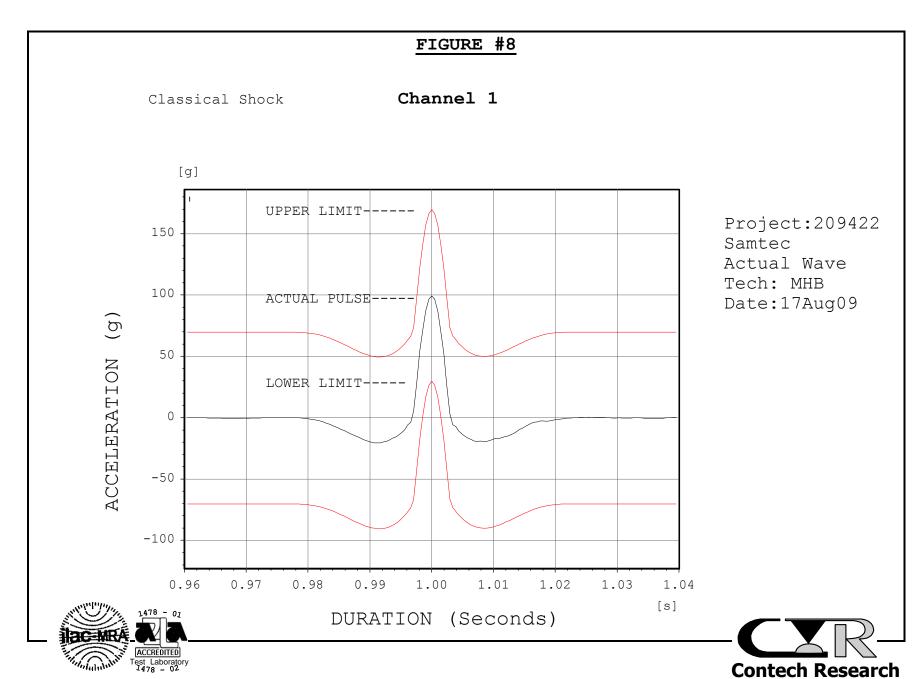


FIGURE #6









PART NO.: LSHM-150-06.0-L- PART DESCRIPTION: LSHM series

DV-A-N connector

SAMPLE SIZE: 3 Samples TECHNICIAN: GL

START DATE: 8/20/09 COMPLETE DATE: 8/20/09

ROOM AMBIENT: 22°C RELATIVE HUMIDITY: 50%

EQUIPMENT ID#: 553, 1028, 1147, 1166, 1167, 1168, 1271, 1272,

1395, 1533, 1556, 5045R

VIBRATION, RANDOM

PURPOSE:

1. To establish the mechanical integrity of the test samples exposed to external mechanical stresses.

- 2. To determine if the contact system is susceptible to fretting corrosion.
- 3. To determine if electrical discontinuities at the level specified exist.

PROCEDURE:

1. The test was performed in accordance with Specification EIA 364, Test Procedure 28, Test Condition V, Letter B.

2. Test Conditions:

a) Power Spectral Density: $0.04 \text{ g}^2/\text{Hz}$

b) G'rms' : 7.56

c) Frequency : 50 to 2000 Hz

d) Duration : 2.0 hrs per axis, 3 axes total

- 3. A stabilizing medium was used such that the mated test samples did not separate during the test.
- 4. Figure #5 illustrates the test sample fixturing utilized during the test.

-continued on next page.





PROCEDURE:-continued

- 5. Prior to testing, the connectors were characterized to assure that the desired event being monitored was capable of being detected.
- 6. The low nanosecond event detection was performed in accordance with EIA 364, Test Procedure 87.

REQUIREMENTS:

- 1. There shall be no evidence of physical damage to the test samples as tested.
- 2. There shall be no low nanosecond event detected greater than 50 nanoseconds.

RESULTS:

- 1. There was no evidence of physical damage to the test samples as tested.
- 2. There was no low nanosecond event detected greater than 50 nanoseconds.

